

Dexflex 711

Compounded Polyolefin

Product Description

Dexflex 711 is a thermoplastic olefinic elastomer (TPO) compounded with postindustrial/ postconsumer recycled materials. It is designed for use in applications that are black but not colormatched, and that require very good processing characteristics

Product Characteristics				
Test Method used	ISO			
Processing Methods	Injection Mo	olding		
Features	Good Processability			
Typical Customer Applications	Exterior Applications, Under-the-Hood & Structural Applications			
Typical Properties		Method	Value	Unit
Physical				
Density		ISO 1183	0.95	g/cm³
Melt flow rate (MFR) (230 °C/ 2.16 kg)		ISO 1133	12	g/10 min
Mechanical				
Tensile Stress at Yield (50 mm/min)		ISO 527-1, -2	16	MPa
Note: 150x10x4 mm specimen				
Flexural modulus (2 mm/min)		ISO 178	1000	MPa
Note: 80x10x4mm specimen				
Impact				
Multiaxial Impact Strength (23 °C, 2.2 m/s)		ASTM D3763	17	J
Additional Information				
Mold shrinkage		ISO 294-4		
Note: Please contact LyondellBase	ell for shrinkage	e recommendations	•	